



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEA62310-09
Job Sheet 173940



Part No: RBEA62310-09

Job Qty: 12 ea

Part Name: Bottom Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	12 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Large Fab-7		CL
110	Large Fab	12 pcs	5/28/18	5/28/18	0.00	12.00	Large Fab 3		EL
120	QC	12 pcs	5/28/18	5/28/18	0.00	0.00	QC9		CL
130	Powdercoat	12 pcs	5/28/18	5/28/18	0.00	1.20	Powdercoat13		CL
140	QC	12 pcs	5/28/18	5/28/18	0.00	0.00	QC3		CL
150	Packaging	12 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3		CL
160	QC21-SA	12 Ea	5/28/18	5/28/18	0.00	0.00	QC21		CL

Part Op 110 - Weld as per DWG

Descriptions: 130 - -Mask threads before painting

M 138677 START: 11:00 O.V.T. 3:00 FINISH: 11:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEA62310-11	Bottom Plate	12 Ea (1 ea)	100-Start up Operation	S032305
RBEA62310-13	LH All Thread	12 Ea (1 ea)	100-Start up Operation	S85060

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	RBEA62310-11 GA135	12	14	0
	RBEA62310-13	12	12	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 10:18 AM dart.logan.david



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Container No: S090549



Part: RBEA62310-09

Job No: 173940

Serial No/Batch: S090549

Revision: 1A

Inspector: